TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	ОТ	DM E	&T \	1/ / 17		<u> </u>	ICCT		
↑ P14 TPM CIRCLE NAME :	LOSS NO. / STEP									KAIZI	<u>en ide</u>	- A31			
DEI 1:- Machine Shop	RESULT AREA	P	Q	DEF :- A	1	С	D		И		F/IMS/0	<u> </u>			
CELL : A 315 CELL NAME: - Oil Pump Body	MACHINE / STAGE :-Brother OPERATION :- Facing & Reaming IDEA :-Extend a protective cover for Coolant Tank Surrounding.														
KAIZEN THEME: Reduce spillage of burr & Coolant from the coolant tank.	IDEA :-Extend a protect	ive co	over r	or Co	olan	t iani	k Sur	rounai	ng.						
Coolant from the coolant tank.	COLINITEDMEACLIDE. E.	COUNTEDMEASURE. Extended a protective							BENCHMARK -						
WIDELY/DEEPLY:-	COUNTERMEASURE:-Extended a protective cover for Coolant Tank Surrounding.							TARGET -							
	- Cover for coolant fank surrounding.							KAIZEN START 15.11.15 KAIZEN FINISH 16.11.15							
PROBLEM / PRESENT STATUS :- Coolant &							N.	AIZEN F	IIVIO	п	10.11	. 10			
burr was spill aging outside from coolant						Ť	TEAM MEMBERS :- Mr.Shivaprasad								
tank.					1										
	A A	() Y													
								BENEFITS : Eliminated Spillage of burr & coolant.							
		A Charles													
		¥.													
								KAIZEN SUSTENANCE							
								NAME TO DO UN Decressible Mainer							
BEFORE	AFTER							WHAT TO DO: Ir Reversible Kaizen. HOW TO DO: FREQUENCY: One Time Action.							
WHY - WHY ANALYSIS :-	RESULT : Eliminated Spillage of burr & coolant .														
Why1 :- During machining coolant & Burr															
was spillage outside from coolant tank.															
Why2: No Proper Height of coolant Guards															
in Coolant tank	nk														
								COST INCURRED FOR MAKING KAIZEN							
ROOT CAUSE :- No Proper height of Coolant							MA	MATERIAL COST LABOUR COST TOTAL COST							
Guard in Coolant tank								IN RS IN RS			IN	RS			
								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							
DECICEDATION NO. 9 DATE: 042 9 25 44 45							SCC SR.								
REGISTRATION NO. & DATE: 912 & 25.11.15.								CELL	T/	ARGET	RESPONS	IBILITY	STATUS		
REGISTERED BY :- Mr.Praveen M Jannu	_														
MANAGER'S SIGN :- Mr.Ravigouda															