

CELL : A 315 CELL NAME:- Oil Pump Body MACHINE / STAGE :-Brother OPERATION :- Facing & Reaming

KAIZEN THEME : Reduce spillage of burr & Coolant from the coolant tank.

IDEA :-Extend a protective cover for Coolant Tank Surrounding.

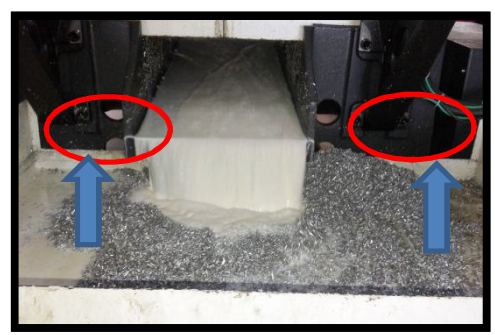
WIDELY/DEEPLY:-

COUNTERMEASURE:-Extended a protective cover for Coolant Tank Surrounding.

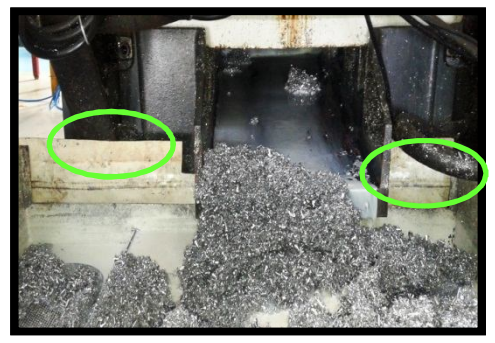
BENCHMARK	-
TARGET	-
KAIZEN START	15.11.15
KAIZEN FINISH	16.11.15

PROBLEM / PRESENT STATUS :- Coolant & burr was spill aging outside from coolant tank.

TEAM MEMBERS :- Mr.Shivaprasad



BEFORE



AFTER

BENEFITS :Eliminated Spillage of burr & coolant.

WHY - WHY ANALYSIS :-
Why1 :- During machining coolant & Burr was spillage outside from coolant tank.
Why2 :- No Proper Height of coolant Guards in Coolant tank..

RESULT : Eliminated Spillage of burr & coolant .

KAIZEN SUSTENANCE

WHAT TO DO : Ir Reversible Kaizen.
HOW TO DO : -----
FREQUENCY : One Time Action.

ROOT CAUSE :- No Proper height of Coolant Guard in Coolant tank..

COST INCURRED FOR MAKING KAIZEN		
MATERIAL COST	LABOUR COST	TOTAL COST
IN RS	IN RS	IN RS
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REGISTRATION NO. & DATE: 912 & 25.11.15.
REGISTERED BY :- Mr.Praveen M Jannu
MANAGER'S SIGN :- Mr.Ravigouda

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS